



safetoe®

- ✓ Top Quality
- ✓ Creative Design
- ✓ Amazing Comfort

M-8025NB OC (Swift-Swear)

Heavy Duty Slip-On Work Boots (Metal Free)

Upper : Full Grain Crazy Horse Cow Leather

Lining : Bactivoid™ Breathable Sandwich Mesh

Insole : Anti-Fatigue Memory Foam Insoles

Outsole : QuantumHold™ PU/Nitrile Rubber Injection

Toecap : VortiGard™ Composite Toecap

Penetration : VortiGard™ Kevlar Midsole Plate

Size : EU 37-47#, UK 3-13#, US4-14#

CE EN ISO 20345:2022+A1:2024 S3S SR FO CI HI HRO

ASTM E 2149-2020 Approved Anti-microbial Lining & Insoles (Odor Resistant)

Application : Underground Mine, Open-Pit Mine, Crushing & Screening, Mineral Plant, Refinery Smelter etc



200 JOULE
TOECAP



SLIP-
RESISTANT



SHOCK
ABSORPTION



ANTI-STATIC



ANTI-NAIL
MIDSOLE



PETROL AND
CHEMICAL
RESISTANT



WATER
RESISTANT



OIL
RESISTANT



EXTRA
WIDE

VortiGard™ Composite Toe Cap • EN ISO 20345:2022

Compoiste Toecap is light-weight and non-magnetic. The impact resistance can reach 200 joules from falling or rolling objects. The compression resistance can reach 15kN.



Flex

VortiGard™ Kevlar Plate Protection • EN ISO 20345:2022

Kevlar midsole plate is flexible and non-metallic. The penetration resistance can reach 1100 newtons from nail or other sharp objects. The flex resistance can reach to 1×10^6 flexion cycles without visable cracking.



EXTRA
WIDE

LeatherQua™ Cow Leather Upper • EN ISO 20345:2022

High quality full grain crazy horse cow leather with thickness 1.6-1.8mm. It is treated with water resistant coating to protect feet from raining workday. The tear strength of upper leather can reach to 120 Newtons.



EXTRA
WIDE

QuantumHold™ PU/Rubber Outsole • EN ISO 20345:2022

PU/Rubber outsoles are manufacturerd with Germany Fully Automatic Injection Technology. The midsole is 45 ± 5 degree hardness PU, which is soft and shock absorption. The outsole is natural rubber with 5%-10% nitrile, which is abrasion resistant, slip resistant, oil resistant and heat resistant.

Sole Bonding Strength Test

- EN ISO 20345:2022, 5.3 (Between Upper & Sole)
- Average Test Result 5.8 ± 5 (N/mm)



Upper, Lining & Bonding Strength Test Result

Leather Tear Strength $\geq$	120.0 Newtons
Leather Tensile Properties $\geq$	15.0 N/mm ²
Lining Tear Strength $\geq$	15.0 N/mm
Bonding Strength $\geq$	4.0 N/mm

✓ Protection With Slip Resistant (SR)	Result
Test Requirement : Forward Heel Slip ≥ 0.31 (Test methordL ISO 13287:2019) Backward Forepart Slip ≥ 0.36 (Test methordL ISO 13287:2019)	PASS
Standards : EN ISO20345:2022(5.3.5) , Test floor: Ceramic tile, Lubricant: Sodium lauryl sulphate	
✓ Protection With Anti-Static	Result
Test Requirement : Anti-static 100K Ω -1000M Ω , Test Voltage: 100 $\pm$ 2 V DC, Test Period: 1 Minute	PASS
Standards : EN ISO 20345:2022 (6.2.2.2) Dry Humility (30 $\pm$ 5) & Wet Humility (85 $\pm$ 5)	
✓ Protection Resistant to Hot Contact (HRO)	Result
Test Requirement : Outsole shall not melt & develop any cracks when bent around the mandral	PASS
Standards : EN ISO 20345:2022 (8.9) Test Temperature: 300°C	
SAFETOE Standard Package Instruction (Average 42# for Reference)	
Shoes Weight : 1.3-1.4 KGS /Pair	Carton Weight : 14-15 KGS /Carton
1 Pair / Color Box , Dimensions : 32 $\times$ 24 $\times$ 12CM	10 Pair / Carton , Dimensions : 62 $\times$ 49 $\times$ 33CM



User Instructions:

- 1.) RECOMMENDED TO USE : Underground Mine, Open-Pit Mine, Crushing & Screening, Mineral Plant, Refinery Smelter etc.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparison, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.

Footwear which are too loose or too tight may not provide optimum level of protection.

- 4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.

- 5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose. Don't use caustic or corrosive cleaning agents.